

# PRESS RELEASE

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## Industrial Laser Technology at Battery Japan 2016

**There are plenty of opportunities for new battery technology in the automotive industry, storage power plants, or public transportation networks - everywhere there is a strong need for new rechargeable batteries. Accordingly, the need for reliable industrial production technology is growing. The Fraunhofer Institute for Laser Technology ILT in Aachen develops new processes to make the manufacturing of battery packs faster and more efficient.**

It was 1991, in Japan, when the world's first rechargeable lithium battery entered the market. Today, Japan is regarded as the most advanced market in the world for e-mobility. Efficient energy storage is a key issue in that field; and this is also a focus of the Battery Japan exhibition, which takes place from March 2nd to 4th in Tokyo.

Battery Japan is part of the World Smart Energy Week in Tokyo, the largest event of its kind, with nine exhibitions and 227 conference sessions. This comprehensive business event is expected to bring together 80,000 professionals and 21,000 conference attendees from across both Japan and the world.

The Fraunhofer ILT will also be there with several exhibits at stand W23-26-d, together with the Fraunhofer Battery Alliance.

### Laser welding of battery packs is ready for volume production

No matter whether you are talking about cars, airplanes, or laptops: under all conditions, rechargeable batteries must remain sealed. This also holds for larger battery packs from industrial volume production. In recent years, experts from the Fraunhofer ILT have developed welding processes to solve this exact problem, even for thin materials.

Together with other Fraunhofer institutes, they have worked on a battery pack with 4,800 cells (type 18650). A special technology demonstrator, on display at Battery Japan, shows a battery pack where plus and minus poles are contacted from the same side of the cell. Welding with a fast oscillating laser beam allows for a very precise energy deposition in the material. In fact the welding of the 300 micron thick cell casing in the demonstrator is done with such a fine spot that the underlying heat sensitive plastic parts are not harmed.

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#### Editorial Notes

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**Ribbon bonding with the Laser**

In a similar procedure, modern lasers with excellent beam quality can also bond copper or aluminum ribbons onto battery contacts. Compared to conventional bonding technologies, the corresponding requirements for surface finish qualities and cleaning processes are less demanding. In addition, the process is highly independent of the substructure and vibrational behavior of the workpiece.

Of course, the procedure can also be automated. System providers can develop their own solutions for stationary or mobile applications. For example, the Fraunhofer ILT joined F & K Delvotec Bondtechnik GmbH from Bavaria to engineer a combined system, where a laser bonding head is integrated into a conventional bonding machine. This system can process thicker ribbons with the laser as well as thin ribbons with conventional ultrasonic bonding.

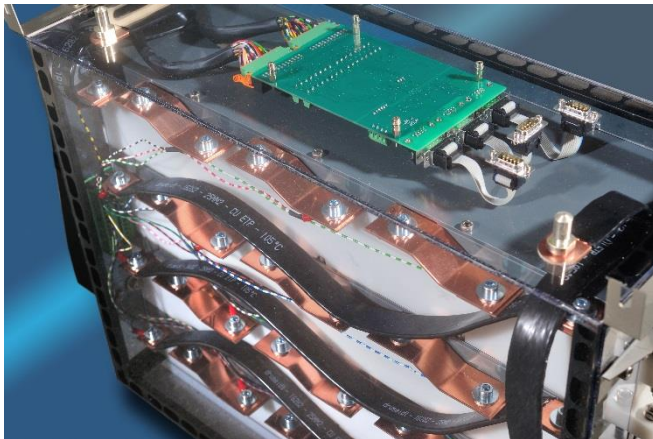
The applications of the laser-bonding process are numerous; a primary application could be the bonding of ribbons onto DCB-substrates and copper terminals onto the housing of power electronics modules. The technology will be further improved for thicker ribbons, where conventional bonding currently approaches its physical limits.

**Event**

Battery Japan, March 2 – 4, 2016, Tokyo, stand W23-26-d.

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**FRAUNHOFER INSTITUTE FOR LASER TECHNOLOGY ILT**



**Picture 1:**  
Fraunhofer ILT has developed laser beam welding with local power modulation for volume production of battery packs.  
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**Picture 2:**  
Battery cells (type 18650) contacted with a laser bonder.  
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